



## **INSTRUCTIONS**

When a motor is ordered without a shaft, it is delivered with a plastic cap at the back.

The old motor & shaft assembly will have to be disassembled and the shaft and the round section immediately under the shaft, as well as the bolts, will have to be re-used when assembling the new motor.

The plastic cap on the new motor will be discarded. The new motor will have a splined output shaft rather than keyed.

If you have a keyed shaft receiver in the roller, it will have to be replaced with a splined shaft receiver.

For an online service manual - call (360) 371-4321, or e-mail info@tech-roll.com

